

# WP6D158E201 G-Drive Engine Data Sheet

Speed	Gross Engine Output		
Speed	СОР	PRP	ESP
rpm	kWm	kWm	kWm
1800	122	144	158

#### **Ratings Definitions**

	Continuous Power (COP)	Prime Power (PRP)	Standby Power (ESP)
Mean engine load factor	100%	≤70% per 250 h	≤80% per 24 h
Annual working time	Unlimited	Unlimited	≤200 h
Time at full load	Unlimited	≤500 h per year	≤25 h per year
Overload capacity	No	1 h per 12 h (10% overload)	No

- 1) The power ratings are in accordance with ISO 3046.
- 2) Test conditions: 100 kPa, 25  $^{\circ}$ C air inlet temperature, relative humidity of 30%, with fuel density 0.84 kg/L.
- 3) The engine maybe operated at : up to 1000m and  $30 \, \text{C}$  without power deration. For sustained operation above these conditions, derate by 3% per 300m, and 2% per  $11 \, \text{C}$ .
- 4) Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan and optional equipment.

#### Engine basic data

Engine model	WP6D158E201	Cylinder number	6
bore diameter /stroke mm	105×130	Displacement(L)	6.75
Fuel System	Mechanical Pump	Aspiration	Turbocharged and Aftercooled
Compression Ratio	18:1	Emission Standard	Off-road stageII
Overall Dimension (Length× Width×Height) (mm)	1302×688×1059	Engine net weight (kg)	625±50
Injection timing ( CA)	11.5±0.5		
Flywheel housing	SAE 1/SAE3 Flywheel		11.5"
Max. Permissible Fixing Angle	Longitudinal Inclination	Front /Rear	10/10
(°)	Cross Inclination	Left/Right	10/10
	Longitudinal Inclination	Front/Rear	/
Dynamic angle (°)	Cross Inclination	Exhaust pipe side /Intake pipe side	/



Permitted temperature ambient $^{\circ}$	-30~50	Permitted altitude limit m	2000
Valve lashes at cold (mm)	Intake: 0.20+0.05 Exhaust 0.30+0.05		+0.05

#### **Performance Data**

Idle Speed (rpm)	$650\pm\!25$	Over Speed limit (rpm)	1854
Mean Piston Speed (m/s)	7.8	BMEP (MPa)	1.422
Friction Power (kW)	/	Fan Power (kW)	7.5
Load factor	Power kW	Fuel consum. g/kW.h	Fuel consum. L/h
10%	14.4	358.2	6.14
25%	36	244	10.46
50%	72	209.6	17.97
75%	108	201.2	25.87
85%	122.4	200	29.14
100%	144	199.7	34.23
110%	158	199.6	37.54

# Air intake system

Intake air temperature rise	Permitted difference between turbocharger inlet temperature and ambient temperature(this parameter impacts emission ,LAT and altitude capability)	≤15
Intake air resistance (kPa)	Clean filter	≤3.5
	Dirty filter	≤6
Air filter mass flow (kg/h)		910
A: G (1 / 1)	Rated Power	714
Air mass flow (kg/h)	Standby Power	758
Clear efficiency of air filter(%)		99.9
Recommended Min. diameter of intake pipe (mm)		65

# Inter cooling system

Intercooler heat dissipating	Rated Power	16.7
capacity (KJ/S)	Standby Power	19.3
Intercooler efficiency(%)	Rated Power	/
	Standby Power	/
Max. intake temperature (°C)		55



Max. difference between intake temperature and ambient temperature ( $^{\circ}$ C)	30
Permitted max. intake pressure drop of intercooler (kPa)	12
Recommended intercooler radiator cooling area (m <sup>2</sup> )	16.8

# Exhaust system

Max. exhaust back pressure (kPa)		6±0.5
Max. exhaust temperature (°C)	Before turbocharger	700
	After turbocharger	550
Recommended muffler mass flow/volume (kg/h)		948
Exhaust-gas mass flow (kg/h)	Rated Power	743
	Standby Power	790
Recommended Min. diameter of exhaust pipe (mm)		65
Max.bending moment of turbocharged flange (N•m)		10

## **Lubrication system**

Volume of oil pan (L)		16
Oil pressure in normal	Idle speed	≥120
condition (kPa)	Rated Power	300-600
Alarm for low & high oil pr	ressure (kPa)	80/1000
Temperature range in main oil passage at rated working		80-105
max. oil temperature ( $^{\circ}$ C)		/
Max. oil pressure while engine starting (kPa)		800
Opening pressure of main oil passage pressure limiting valve		540-750
Max.Oil flow (L/min)		47
Oil consumption		≤0.2%

### **Noise and Emission**

Emission standard		Off-road stageII
Exhaust smoke (FSN)	Rated Power	Rb≤2.0
	Standby Power	/
Diesel engine noise dB(A)		113.2

# **Fuel system**

Injection pump type	Mechnical
Governor	Mechnical/ Electric optional
Steady speed governing factor	≤5%/≤3%
Max supply fuel restriction at rated power conditon (kPa)	≤9
Return restriction in pipe (kPa)	≤12



Max. supply fuel temperature at rated power condition (°C)		≤70	
Max. flow of fuel suply (kg/h)	Rated Power	28.75	
	Standby Power	31.69	
Min. pressure of fuel pump (kPa)		35	
Min. Ventilation rate of fuel tank (L/h)		/	
Recommended diameter of inlet pipe (mm)		10	
Recommended diameter of return pipe (mm)		10	

## **Electrical system**

Electrical system voltage (V)		24
Motor power/ working voltage (kW/V)		6/24
Battery charging Alternator/ working voltage (kW/V)		0.98/28
Permitted max. electric resistance of motor control lines $(\Omega)$		0.004
Recommended Min. conductor cross-sectional area (mm²)		50
The lowest cold starting temperature (°C)	No aided starting device	-10
	Aided starting device	-30

# **Cooling system**

Water pump Transmission ratio	1.4
Min. coolant temperature of engine working (°C)	50
Min. water fill rate (L/min)	3~7
Max. initial fill time (min)	5
Recommended Min diameter of outside water pipe(mm)	42
Min. pressure at water pump inlet at No or only a part of degassing Device (kPa)	-2
Min. pressure at water pump inlet at Complete degassing device (kPa)	0
Max. deaeration time(min)	15
Min. expansion tank volume (% total cooling system capacity )	15
Min expansion space (% total cooling system capacity)	10
Coolant capacity of engine (L)	8
Coolant capacity of radiator (L)	20



High temperature of alarm (°C)	100
Thermostat opening temp./ full open temp. ( $^{\circ}$ C)	76±2/90
Min. permitted pressure in cooling system (kPa)	15
Max. permitted external resistance (at rated speed) (kPa)	50

### Heat balance test data

Pressure of water in/ water out (kPa/kPa)	Rated Power	-3.4/6.4
	Standby Power	-3.2/6.6
Coolant mass flow (m³/h)	Rated Power	13.3
	Standby Power	13.6
Temperature of water in/ water	Rated Power	83/86.9
out (°C/°C)	Standby Power	84.2/88.6
Temperature of intake air : before/after intercooler ( $^{\circ}$ C)	Rated Power	137.2/51.2
	Standby Power	145.2/52.1
Pressure of intake air :before /after intercooler (kPa / kPa)	Rated Power	104.9/104.5
	Standby Power	119.8/119.2
Heat be taken away by Coolant (kJ/s)	Rated Power	59.3
	Standby Power	66.6
Heat be taken away by exhaust gas (kJ/s)	Rated Power	16.7
	Standby Power	19.3
Heat be taken away by intercooler (kJ/s)	Rated Power	97.9
	Standby Power	106.4
Gross Heat of Engine (kJ/s)		193.7/213.3

# **Mounting system**

Inertia of complete engine (kg•m²)	Ixx=24.9	Ixy=0.94
	Iyy=78.4	Iyz=-4.26
(ng m /	Izz=85.5	Ixz=-0.48
Inertia of flywheel (kg•m²)		1.117
Inertia of crankshaft (including crankshaft gear) (kg•m²)		0.27
	X	410.72
Centroid position mm	Y	-21.291
	Z	138.77
Permitted static bending moment at flywheel housing flange face		7400